

The purpose of these specifications is to describe a double-boiler type melter applicator that is specifically designed for and shall be capable of heating and applying all grades of asphalt rubber sealant, fiber modified asphalt sealant and specification joint sealant without any further equipment modification. It may be used for the application of resinous, colored sealant and fillers. This unit shall be the manufacturer's current production model manufactured in the United States of America.

	<u>Comply</u>	<u>Does Not Comply</u>
1. <u>GENERAL SPECIFICATIONS</u>		
A. The machine shall be capable of dispensing sealant material within one hour of start up at a 70° F (21.1° C) ambient temperature.	_____	_____
B. All qualified bidders must have and maintain a complete inventory of replacement parts and have experienced factory-trained service personnel for this equipment.	_____	_____
C. A comprehensive safety manual and operational/maintenance CD shall be supplied with each unit.	_____	_____
D. A factory-trained person shall be made available for initial start-up and training in the operation of the melter.	_____	_____
E. Temperature indicating devices shall have intervals no greater than 1° F (2.8° C) and shall be calibrated as required to assure accuracy.	_____	_____
F. The melter shall have continuous sealant agitation and a mixing system to provide uniform viscosity and temperature of material being applied.	_____	_____
Other: _____	_____	_____
_____	_____	_____
2. <u>REQUIRED SAFETY FEATURES</u>		
A. The unit shall have a safety shut-off on the lid that automatically stops the agitator when the lid is opened.	_____	_____
B. The applicator wand shall be equipped with an automatic shut-off feature that will stop the rotation of the sealant pump, sealant flow, and all line pressure when the handle is released or dropped.	_____	_____
C. The heat transfer oil shall adequately and efficiently bring the sealant material to application temperature without the use of a heat transfer oil circulation pump. This eliminates the potential exposure of personnel to pressurized hot heat transfer oil.	_____	_____
Other: _____	_____	_____
_____	_____	_____

<u>Comply</u>	<u>Does Not Comply</u>
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3. FRAME

A. This unit shall be skid mounted. The longitudinal side frames and cross members of the skid shall be of one continuous piece construction composed of hot rolled steel channel having the minimum dimensions of 3.15 inches (8.0 cm) x 1.69 inch (4.3 cm) x 0.21 inch (0.53 cm) thickness.

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B. The configuration of the channel shall be cold formed with the flanges on the outside resulting in a one-piece frame member with no cross welding of or on the flanges to avoid any possibility of flange stress cracking.

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C. Total shipping weight is approximately 2,546 pounds (1155 kg).

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D. Unit Dimensions: Length – 8’10” (268 cm); Width – 3’5” (104 cm); Height – 5’0” (152 cm)

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Other: _____

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4. HEATING TANK

A. The material heating tank shall be a minimum of 30 inches (76.2 cm) in diameter by 19 inches (48.3 cm) deep having a minimum capacity of 58 gallons (219.97 l) at ambient temperature. Oval or square sided tanks are unacceptable as they allow for uneven agitation resulting in a non-homogenous sealant and uneven heating of sealant.

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B. The tank will have a rear discharge from the pump and a rear plugged outlet. A double boiler type jacket shall create a reservoir that shall hold a minimum of 21 gallons (79.5 l) and require no more than 25 gallons (95 l) of heat transfer oil at 70° F (21.1° C). (Note: At 500° F (260° C) the heating oil will expand approximately 18%).

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C. The jacket shall wrap around 100% of the outside area of the circular material tank and bottom and allow for complete circulation of the heated transfer oil.

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D. The tank and jacket shall be made of not less than .157 inch (4 mm) rolled sheet steel.

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E. There shall be one plug to allow the entire heat transfer oil system to be drained.

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F. The heat transfer oil shall be of ISO grade 68.

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Other: _____

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<u>Comply</u>	<u>Does Not Comply</u>
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5. EXPANSION TANK

A. A sealed expansion tank shall be provided to minimize oil oxidation and prevent moisture condensation into the heat transfer oil. Overflow down tubes are unacceptable.

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Other: _____

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6. HYDRAULIC SYSTEM

A. The hydraulic system shall incorporate a hydraulic pump to power the agitation and pumping system. Belt driven hydraulics is unacceptable.

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B. All valves shall be solenoid operated by toggle switch and wand handle switch.

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C. The controls will allow for bi-directional operation of the sealant pump and agitator.

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D. A flow control valve will be mounted on the rear of the unit to allow the operator to adjust the pump operational speed.

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E. The minimum 26 gallon (98.42 l) hydraulic tank will be equipped with an internal 10-micron full flow filter. The filter shall be equipped with a restriction indicator to indicate the need for service. A sight gauge level indicator equipped with a thermometer to measure oil temperature will be mounted on the tank and located where it is easily viewed.

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Other: _____

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7. TANK INSULATION

A. The heating tank shall be insulated with a minimum of 1-1/2 inch (3.81 cm) thick high temperature ceramic insulation and covered by a 22 gauge (.07 cm) steel outer wrapper. Fiberglass and rock wool insulation are unacceptable due to their moisture retention properties resulting in a significant loss of their insulating value over an eighteen-month period.

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Other: _____

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<u>Comply</u>	<u>Does Not Comply</u>
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8. LOADING HATCH

- A. The opening shall have a minimum area of 180 square inches (1,161 square cm), while not exceeding 200 square inches (1290 square cm) in order to prevent heat loss, and shall be hinged to allow placement of a block of sealant onto lid and closure of lid for easy, anti-splash loading.

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Other: _____

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9. HEATING SYSTEM

- A. The heat transfer oil is heated by one (1) 205,000 BTU diesel high efficiency forced air burner directly at the bottom of the heat transfer oil tank.

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- B. The burner shall fire into a burner combustion box. The box will be insulated by a high temperature flexible insulation that is resistant to damage from the vibration and over road travel. Rigid insulation is unacceptable.

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- C. Total area exposed to the burner shall be a minimum of 3,335 square inches (21,516 square cm). The material tank shall have a minimum of 2,538 square inches (16,374 square cm) of contact with the heat transfer oil. No other mechanical circulation of the heat transfer oil by pump shall be accepted. This provides for a melt rate of 480 pounds (217.7 kg) per hour.

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- D. The burner shall be lit by a constant duty high voltage transformer powering an electric spark ignitor. This ignitor shall work in conjunction with a sensor that detects a lack of burn or ignition and shuts down the fuel supply

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- E. The burner fuel system is to be self-priming with a removable in-line filter along with its own feed and return lines to the main fuel tank.

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- F. The thermostat control is located on the curbside of the machine for operator safety.

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Other: _____

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10. INTEGRATED CONTROL SYSTEM

- A. The control box shall provide a fully integrated control system for the engine, heating system, agitation system and application system.

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- B. The melter applicator shall have a thermostatic control device that will automatically regulate hot oil, material, and hose temperature.

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	<u>Comply</u>	<u>Does Not Comply</u>
C. The control shall have a digital readout and independent dial control for each heat transfer oil, material and applicator hose temperatures.	_____	_____
D. The thermostat shall control burner ignition for a temperature range from a low of 200° F (93.3° C) up to a high of 425° F (218.3° C) for a wide variety of sealants.	_____	_____
E. The temperature controls shall be in a single weatherproof control box.	_____	_____
F. The controls will automatically turn power on to the agitation system and hose heating system when the material reaches 275°F (135°C).	_____	_____
G. The controls will automatically start the hose heating system when the hose temperature reaches 275°F (135°C).	_____	_____
H. The controls will automatically activate the application system when the material temperature reaches 325°F (162.8°C).	_____	_____
I. The controls will lock out operation of the agitation system, hose heating system, and application system when the material temperature is below the minimum operation temperature for operator safety and to prevent damage to the operational components.	_____	_____
J. The burner has an audible 105db alarm that will sound in the event the burner goes into lockout mode. There is a reset switch to reset the burner if it does go into lockout mode.	_____	_____
K. Engine will run at medium idle until the material temperature reaches 275F, at which time, the throttle solenoid on the engine will open the throttle to the running speed which is full throttle.	_____	_____
Other: _____ _____	_____	_____

11. DRIVE AND DRIVE CONTROLS

A. The motive force to the agitator and material pump shall be hydraulic motors driven by a single hydraulic pump.	_____	_____
B. The drive controls governing the rotational speed of the material pump shall be controlled by adjustable hydraulic valves.	_____	_____
C. The drive controls governing the rotational speed of the material pump shall be controlled by adjustable hydraulic valves.	_____	_____
D. The material pump will have infinite speed control and is electrically actuated by a toggle switch on the control panel or a switch on the hand wand.	_____	_____
Other: _____ _____	_____	_____

<u>Comply</u>	<u>Does Not Comply</u>
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12. AGITATION

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| A. The sealant material shall be mixed by a hydraulically driven, full sweep vertical agitator with two opposing horizontal paddles and vertical risers attached to the ends. This feature ensures that material remains in complete suspension and that the hot material stays in the lower area of the tank and does not get splashed or thrown to the upper areas of the tank. | _____ | _____ |
| B. The agitation system shall be chain driven from the hydraulic motor to the agitator. | _____ | _____ |
| C. The agitator rotates in both directions. | _____ | _____ |
| D. For additional safety the agitator will shut off automatically when the loading hatch is opened. | _____ | _____ |
| Other: _____
_____ | _____ | _____ |

13. BI-DIRECTIONAL VARIABLE SPEED PUMPING UNIT

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|---|-------|-------|
| A. A hardened steel gear pump is located in the center of the material tank attached to the bottom of the tank. | _____ | _____ |
| B. Pumping of material is controlled by a switch on the hand wand and output is controlled hydraulically. | _____ | _____ |
| C. The pump and agitator drive shaft stands vertically attached to two motors on the top surface of the tank. | _____ | _____ |
| D. One motor rotates an axial tube having radial mixing blades at the chamber bottom. | _____ | _____ |
| E. The second motor drives a coaxial shaft running through the tube to the pump. | _____ | _____ |
| F. Sealant pumping shall be on demand. | _____ | _____ |
| G. When pumping stops, all line pressure and sealant flow shall stop. | _____ | _____ |
| H. No external plumbing or recirculation back into the tank is acceptable. | _____ | _____ |
| I. No internal or external valves shall be used in the pumping and sealant delivery system. | _____ | _____ |
| J. The pump shall be capable of delivering sealant at a rate that exceeds the melt rate of the unit. | _____ | _____ |
| Other: _____
_____ | _____ | _____ |

<u>Comply</u>	<u>Does Not Comply</u>
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14. ACTIVE PUMP PROTECTION

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| A. The pump shall be completely encircled by a protective screen. | _____ | _____ |
| B. The screen shall not allow anything larger than 1/2 inch (1.27 cm) in size to pass from the sealant tank into the pump suction port. | _____ | _____ |
| C. The screen shall continuously rotate 360° around the pump whenever the sealant agitator is engaged. | _____ | _____ |
| D. The active screen will protect the pump from foreign object damage and will self-clean as it rotates around the sealant pump and suction port. | _____ | _____ |
| Other: _____
_____ | _____ | _____ |

15. SEALANT HOSE AND APPLICATOR WAND

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| A. Both the hose and wand are heated by 24 VAC voltage electric current and are temperature regulated. | _____ | _____ |
| B. The combination length between the hose and wand shall not be less than 19 feet (5.79 m). | _____ | _____ |
| C. Due to weight and safety considerations, an oil-jacketed hose is unacceptable. | _____ | _____ |
| D. The hose shall be specifically manufactured for handling liquid asphalt products up to 500° F (260° C) at 500 psi (34.47 bar) working pressure. | _____ | _____ |
| E. Hose shall not be less than 15 feet (4.57 m) in length. | _____ | _____ |
| F. For maximum operator safety it shall be made of 3/4 inch (1.91 cm) inside diameter PTFE Teflon® inner core and reinforced with a stainless-steel outer braid. This braid serves a dual purpose; it provides a protective covering for the inner core and allows the hose to carry pressure. It shall also be insulated and have a cover to prevent damage to the hose or allow hot material from leaking out. Further, it shall have an abrasive sleeve to protect the operator from heat. | _____ | _____ |
| G. Total diameter of the hose shall be not greater than 2 ¼ inch (5.72 cm). The total weight of the hose shall not exceed 20 pounds (9.07 kg). | _____ | _____ |
| H. The hose is to be wrapped with a minimum of three electrical wires with terminal ends. The wires will be capable of heating the hose to 400°F (204° C) in less than 45 minutes and have variable temperature control capability. | _____ | _____ |

	<u>Comply</u>	<u>Does Not Comply</u>
I. The hand wand shall not be less than 4 feet (1.22 m) in length.	_____	_____
J. The hand wand shall be constructed of steel with sufficient strength to withstand normal day-to-day operation.	_____	_____
K. Material flow is controlled by a trigger switch.	_____	_____
L. For greater operator mobility, the connection between the wand and hose shall be through a 360° swivel.	_____	_____
M. There shall be no obstruction or valves between the material pump and the wand end.	_____	_____
N. The hose is supported by a 52 inch long boom (132.08 cm), which swivels side to side on dual pillow block bearings.	_____	_____
O. The boom is centered at the rear of the machine.	_____	_____
Other: _____ _____	_____	_____

16. ENGINE

A. The unit shall be equipped with a diesel engine complying with the following specifications: Electric Start Three Cylinder 19 HP (14.2 kW), Tier 4 Final Emissions 3.03" (77 mm) Stroke 61.02 cu in. (1.0 l) Displacement Full Flow Oil Filter 2.91" (74 mm) Bore Water Cooled Dual Speed Control Engine Shutdown Package (low oil pressure & high temperature) Digital Engine Controller	_____	_____
B. Digital engine controller shall have a gauge package that includes battery voltage, hour meter, and engine RPM. It shall also have an Auto Start function which preheats and starts engine.	_____	_____
C. Engine will run at medium idle until the material temperature reaches 275F, at which time, the throttle solenoid on the engine will open the throttle to the running speed which is full throttle.	_____	_____
Other: _____ _____	_____	_____

17. FUEL CAPACITY

A. The melter shall have a 26 gallon (98.42 l) diesel fuel tank for operation of the entire unit.	_____	_____
B. The unit will be capable of operating for one working day on one tank of fuel.	_____	_____

	<u>Comply</u>	<u>Does Not Comply</u>
C. The tank shall be equipped with full length sight gauges for fuel level indication protected in a steel cover.	_____	_____
Other: _____ _____	_____	_____
18. <u>PAINT</u>		
A. All painted surfaces shall be coated with Axalta two-part epoxy paint applied by Axalta certified painters.	_____	_____
Other: _____ _____	_____	_____
19. <u>TRAINING</u>		
A. An authorized, factory representative will be made available for a full day of training at a facility designated by the bidding agency.	_____	_____
B. At this training session a complete operational, mechanical and safety overview will occur.	_____	_____
C. Both safety and operational manuals will be viewed and discussed with all concerned personnel.	_____	_____
D. Additionally, the representative will be available at that time for "on the job" safety and field training.	_____	_____
Other: _____ _____	_____	_____
20. <u>SAFETY AND TRAINING MANUALS</u>		
A. A written Safety Manual will be provided to the bidding agency.	_____	_____
21. <u>PARTS</u>		
A. Bidders must show proof that a large stock of parts for the model of equipment upon which he is bidding is maintained at his facility.	_____	_____
22. <u>AWARD</u>		
A. Equipment is for use by the Highway Department and must meet the requirements of that agency as interpreted by the Highway Commissioner.	_____	_____
B. Prior to award, the Purchasing Agency may require a visit to the supplier's facility to assure supplier has plant capacity to manufacturer and deliver equipment on time as required.	_____	_____
C. If it is determined that the supplier cannot supply as requested, this is just cause for cancellation.	_____	_____

Comply Does Not Comply

23. WARRANTY

A. The manufacturer shall warranty the equipment for two years or as otherwise noted in the manufacturer's standard warranty policy. _____

24. QUALIFICATIONS OF BIDDERS

A. No bid will be considered unless the bidder can meet the following conditions: _____

B. Bidder must have a parts/service location and keeps a sufficient stock of parts on hand at all times. _____

C. The equipment offered is the stock model chassis that meets the requirements of the specifications without material changes or modifications. _____

D. The model is regularly advertised and sold by the manufacturer. _____

E. The bidder has been engaged in the sale and support of this make and model of equipment for at least twenty-four months. _____

OPTIONS REQUIRED (X if to be included)

(Customer to insert quantity for each option required)

- Sealant Tip Adapter
- 3 inch Applicator Disk
- V-Shaped Squeegee (Qty. ___)
- 1/2 inch Round Sealing Tip
- Extra Electric Hose
- Extra Hydraulic Filter
- Lockable Battery Cover
- Tool Box
- Fire Extinguisher Mounted on the Frame
- Various Safety and Work Light kits, see brochure for more info
- Custom Paint
- Overnight Heater
- Shot Timer Kit
- Foot Pedal Kit
- Engine Gauge Package

APPROVED EQUAL

The approved make and model for this specification is a Crafc0 SS60. Bidders offering to supply equipment other than the approved make and model must supply a detailed description of the equipment being offered. Bidders offering to supply equipment other than the approved make and model shall also supply a list of references who have successfully heated, mixed and applied Crafc0 sealants through the equipment being offered. For purposes of comparison a separate list of all deviations to this specification must be attached to your bid document.

Prior to bid award an on-site demonstration of the equipment offered may be requested. All bidders offering other than the approved model listed will be required to provide an on-site demonstration at the agency's location within 7 days of request to verify that their unit complies with all specification requirements before their bid will be considered. Failure to carry out the provisions noted herein is deemed sufficient reason to reject the bidder's proposal.